

1. IDENTIFICATION

Product identifier

Product Name Gel Stain Espresso

Other means of identification

Product Code 84416
SKU(s) 84401, 84404, 84408, 84416

Recommended use of the chemical and restrictions on use

Recommended Use No information available.
Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier Address
Old Masters
303 19th St. SE
Orange City, IA 51041
Phone: 712-737-4993
Fax: 712-737-4997

Emergency telephone number

Emergency Telephone Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin sensitization	Category 1
Carcinogenicity	Category 2
Aspiration toxicity	Category 1
Flammable liquids	Category 3

Emergency Overview

Danger

Hazard statements

May cause an allergic skin reaction
Suspected of causing cancer
May be fatal if swallowed and enters airways
Flammable liquid and vapor



Appearance No information available

Physical state Liquid

Odor No information available

Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves
 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
 Keep container tightly closed
 Ground/bond container and receiving equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Use explosion-proof electrical/ ventilating/ lighting/ equipment

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 If skin irritation or rash occurs: Get medical advice/attention
 Wash contaminated clothing before reuse
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
 Do NOT induce vomiting
 In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other Information**

- May be harmful in contact with skin
- Causes mild skin irritation
- Harmful to aquatic life with long lasting effects
- Harmful to aquatic life

Unknown acute toxicity 0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No	Weight-%	Trade Secret
Solvent Naphtha, Medium Aliphatic	64742-88-7	15 - 40	*
Mineral Spirits (Rule 66)	64742-47-8	10 - 30	*
Iron (III) oxide, as Fe	1309-37-1	1 - 5	*
Carbon Black	1333-86-4	1 - 5	*
Xylene	1330-20-7	1 - 5	*
Diarylide yellow	6358-85-6	1 - 5	*
1,2,4-Trimethylbenzene	95-63-6	1 - 5	*
Methyl Ethyl Ketoxime	96-29-7	0.1 - 1	*
Ethyl Benzene	100-41-4	0.1 - 1	*
Cobalt 2-ethylhexanoate	136-52-7	0.1 - 1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES**Description of first aid measures**

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

	Consult a physician.
Skin Contact	Call a physician immediately.
Inhalation	Move victim to fresh air. If breathing is irregular or stopped, administer artificial respiration. Call a physician immediately.
Ingestion	Do NOT induce vomiting. Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

Flammable.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Remove all sources of ignition. Use personal protective equipment as required.

Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Cover liquid spill with sand, earth or other non-combustible absorbent material. Soak up with inert absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials Chlorinated compounds.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Iron (III) oxide, as Fe 1309-37-1	TWA: 5 mg/m ³ respirable particulate matter	TWA: 10 mg/m ³ fume TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ fume and total dust Iron oxide (vacated) TWA: 5 mg/m ³ respirable fraction regulated under Rouge	IDLH: 2500 mg/m ³ Fe dust and fume TWA: 5 mg/m ³ Fe dust and fume
Carbon Black 1333-86-4	TWA: 3 mg/m ³ inhalable particulate matter	TWA: 3.5 mg/m ³ (vacated) TWA: 3.5 mg/m ³	IDLH: 1750 mg/m ³ TWA: 3.5 mg/m ³ TWA: 0.1 mg/m ³ Carbon black in presence of Polycyclic aromatic hydrocarbons PAH
Xylene 1330-20-7	STEL: 150 ppm TWA: 100 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 150 ppm (vacated) STEL: 655 mg/m ³ (vacated)	-
1,2,4-Trimethylbenzene 95-63-6	-	-	TWA: 25 ppm TWA: 125 mg/m ³
Ethyl Benzene 100-41-4	TWA: 20 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 125 ppm (vacated) STEL: 545 mg/m ³ (vacated)	IDLH: 800 ppm TWA: 100 ppm TWA: 435 mg/m ³ STEL: 125 ppm STEL: 545 mg/m ³

NIOSH Immediately Dangerous to Life or Health

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection No special technical protective measures are necessary.

Skin and body protection No special technical protective measures are necessary.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	No information available
Appearance	No information available	Odor threshold	No information available
Color	No information available		
Property	Values	Remarks • Method	
pH	No information available		
Melting point / freezing point	No information available		
Boiling point / boiling range	>= 80 °C / 176 °F		
Flash point	39 °C / 102 °F		
Evaporation rate	No information available		
Flammability (solid, gas)	No information available		
Flammability Limit in Air			
Upper flammability limit:	No information available		
Lower flammability limit:	No information available		
Vapor pressure	No information available		
Vapor density	No information available		
Specific Gravity	0.90		
Water solubility	No information available		
Solubility in other solvents	No information available		
Partition coefficient	No information available		
Autoignition temperature	No information available		
Decomposition temperature	No information available		
Kinematic viscosity	No information available		
Dynamic viscosity	No information available		
Explosive properties	No information available		
Oxidizing properties	No information available		

Other Information

Softening point	No information available
Molecular weight	No information available
Liquid Density	7.50 lbs/gal
Bulk density	No information available
Percent solids by weight	38.8%
Percent volatile by weight	61.2%
Percent solids by volume	29.8%
Actual VOC (lbs/gal)	4.6
Actual VOC (grams/liter)	549.6
EPA VOC (lbs/gal)	4.6
EPA VOC (grams/liter)	549.6
EPA VOC (lb/gal solids)	15.4

10. STABILITY AND REACTIVITY**Reactivity**

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Chlorinated compounds.

Hazardous decomposition products

Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	No data available
Inhalation	No data available.
Eye contact	No data available.
Skin Contact	No data available.
Ingestion	No data available.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Solvent Naphtha, Medium Aliphatic 64742-88-7	> 25 mL/kg (Rat)	> 3000 mg/kg (Rabbit)	> 13 mg/L (Rat) 4 h
Mineral Spirits (Rule 66) 64742-47-8	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 5.2 mg/L (Rat) 4 h
Iron (III) oxide, as Fe 1309-37-1	> 10000 mg/kg (Rat)	-	-
Carbon Black 1333-86-4	> 15400 mg/kg (Rat)	> 3 g/kg (Rabbit)	-
Xylene 1330-20-7	= 3500 mg/kg (Rat)	> 1700 mg/kg (Rabbit) > 4350 mg/kg (Rabbit)	= 29.08 mg/L (Rat) 4 h = 5000 ppm (Rat) 4 h
Diarylide yellow 6358-85-6	= 5000 mg/kg (Rat)	-	-
1,2,4-Trimethylbenzene 95-63-6	= 3280 mg/kg (Rat)	> 3160 mg/kg (Rabbit)	= 18 g/m ³ (Rat) 4 h
Methyl Ethyl Ketoxime 96-29-7	= 930 mg/kg (Rat)	1000 - 1800 mg/kg (Rabbit)	> 4.83 mg/L (Rat) 4 h
Ethyl Benzene 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 17.4 mg/L (Rat) 4 h
Cobalt 2-ethylhexanoate 136-52-7	= 1300 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	> 10 mg/L (Rat) 1 h

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Chemical name	ACGIH	IARC	NTP	OSHA
Iron (III) oxide, as Fe 1309-37-1	-	Group 3	-	-
Carbon Black 1333-86-4	A3	Group 2B	-	X
Xylene 1330-20-7	-	Group 3	-	-
Ethyl Benzene 100-41-4	A3	Group 2B	-	X
Cobalt 2-ethylhexanoate 136-52-7	-	Group 2B	Reasonably Anticipated	X

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans

Group 3 - Not classifiable as a human carcinogen

NTP (National Toxicology Program)

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity
STOT - single exposure
STOT - repeated exposure
Chronic toxicity

No information available.
 No information available.
 No information available.

Ethylbenzene has been classified by the International Agency for Research on Cancer (IARC) as possibly carcinogenic to humans (Group 2B). Prolonged or repeated overexposure to ethylbenzene may result in adverse effects to the kidneys, liver, respiratory system, thyroid, testicles, and pituitary glands. May cause adverse effects on the bone marrow and blood-forming system.

Target organ effects
Aspiration hazard

blood, Central nervous system, Eyes, Lymphatic System, Respiratory system, Skin.
 No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document mg/kg mg/l

12. ECOLOGICAL INFORMATION

This product contains a chemical which is listed as a marine pollutant according to DOT.

Ecotoxicity

Harmful to aquatic life with long lasting effects

4.61% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical name	Algae/aquatic plants	Fish	Crustacea
Solvent Naphtha, Medium Aliphatic 64742-88-7	450: 96 h Pseudokirchneriella subcapitata mg/L EC50	800: 96 h Pimephales promelas mg/L LC50 static	100: 48 h Daphnia magna mg/L EC50
Mineral Spirits (Rule 66) 64742-47-8	-	45: 96 h Pimephales promelas mg/L LC50 flow-through 2.2: 96 h Lepomis macrochirus mg/L LC50 static 2.4: 96 h Oncorhynchus mykiss mg/L LC50 static	4720: 96 h Den-dronereides heteropoda mg/L LC50
Iron (III) oxide, as Fe 1309-37-1	-	100000: 96 h Danio rerio mg/L LC50 static	-
Carbon Black 1333-86-4	-	-	5600: 24 h Daphnia magna mg/L EC50
Xylene 1330-20-7	-	13.4: 96 h Pimephales promelas mg/L LC50 flow-through 13.1 - 16.5: 96 h Lepomis macrochirus mg/L LC50 flow-through 13.5 - 17.3: 96 h Oncorhynchus mykiss mg/L LC50 30.26 - 40.75: 96 h Poecilia reticulata mg/L LC50 static 2.661 - 4.093: 96 h Oncorhynchus mykiss mg/L LC50 static 23.53 - 29.97: 96 h Pimephales promelas mg/L LC50 static 780: 96 h Cyprinus carpio mg/L LC50 semi-static 780: 96 h Cyprinus carpio mg/L LC50 7.711 - 9.591: 96 h Lepomis macrochirus mg/L LC50 static 19: 96 h Lepomis macrochirus mg/L LC50	3.82: 48 h water flea mg/L EC50 0.6: 48 h Gammarus lacustris mg/L LC50
Diarylide yellow 6358-85-6	-	7.1: 96 h Brachydanio rerio mg/L LC50 semi-static	-
1,2,4-Trimethylbenzene 95-63-6	-	7.19 - 8.28: 96 h Pimephales promelas mg/L LC50 flow-through	6.14: 48 h Daphnia magna mg/L EC50
Methyl Ethyl Ketoxime 96-29-7	83: 72 h Desmodosmus subspicatus mg/L EC50	760: 96 h Poecilia reticulata mg/L LC50 static 320 - 1000: 96 h Leuciscus idus mg/L LC50 static 777 - 914: 96 h Pimephales promelas mg/L LC50 flow-through	750: 48 h Daphnia magna mg/L EC50
Ethyl Benzene 100-41-4	438: 96 h Pseudokirchneriella subcapitata mg/L EC50 2.6 - 11.3: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 4.6:	11.0 - 18.0: 96 h Oncorhynchus mykiss mg/L LC50 static 4.2: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 7.55 - 11: 96 h	1.8 - 2.4: 48 h Daphnia magna mg/L EC50

	72 h Pseudokirchneriella subcapitata mg/L EC50 1.7 - 7.6: 96 h Pseudokirchneriella subcapitata mg/L EC50 static	Pimephales promelas mg/L LC50 flow-through 9.1 - 15.6: 96 h Pimephales promelas mg/L LC50 static 32: 96 h Lepomis macrochirus mg/L LC50 static 9.6: 96 h Poecilia reticulata mg/L LC50 static	
--	---	---	--

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical name	Partition coefficient
Xylene 1330-20-7	2.77 - 3.15
1,2,4-Trimethylbenzene 95-63-6	3.63
Methyl Ethyl Ketoxime 96-29-7	0.65
Ethyl Benzene 100-41-4	3.2

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Disposal of wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Do not reuse container.

US EPA Waste Number

D001 U220 U239 U019 U151 U165 U055

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Xylene 1330-20-7	-	Included in waste stream: F039	-	U239
Ethyl Benzene 100-41-4	-	Included in waste stream: F039	-	-

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
Xylene 1330-20-7	Toxic Ignitable
Ethyl Benzene 100-41-4	Toxic Ignitable
Cobalt 2-ethylhexanoate 136-52-7	Toxic

14. TRANSPORT INFORMATION**DOT****Marine pollutant**

Not regulated

This product contains a chemical which is listed as a marine pollutant according to DOT.

TDG

Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies *

* This product contains an unknown chemical, therefore, this product's compliance to the inventory list is NOT DETERMINED

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical name	SARA 313 - Threshold Values %
Xylene - 1330-20-7	1.0
1,2,4-Trimethylbenzene - 95-63-6	1.0
Ethyl Benzene - 100-41-4	0.1

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Xylene 1330-20-7	100 lb	-	-	X
Ethyl Benzene 100-41-4	1000 lb	X	X	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Xylene 1330-20-7	100 lb	-	RQ 100 lb final RQ RQ 45.4 kg final RQ
Ethyl Benzene 100-41-4	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical name	California Proposition 65
Carbon Black - 1333-86-4	Carcinogen
Ethyl Benzene - 100-41-4	Carcinogen
Naphthalene - 91-20-3	Carcinogen
Cumene - 98-82-8	Carcinogen
Toluene - 108-88-3	Developmental

Benzene(including benzene from gasoline) - 71-43-2	Carcinogen Developmental Male Reproductive
Lead - 7439-92-1	Carcinogen Developmental Female Reproductive Male Reproductive
Mercury - 7439-97-6	Developmental
Nickel - 7440-02-0	Carcinogen
Arsenic - 7440-38-2	Carcinogen
Cadmium - 7440-43-9	Carcinogen Developmental Male Reproductive
Titanium dioxide - 13463-67-7	Carcinogen

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts
Iron (III) oxide, as Fe 1309-37-1	X	X
Carbon Black 1333-86-4	X	X
Xylene 1330-20-7	X	X
1,2,4-Trimethylbenzene 95-63-6	X	X
Ethyl Benzene 100-41-4	X	X
Cobalt 2-ethylhexanoate 136-52-7	X	-

Chemical name	Pennsylvania
Iron (III) oxide, as Fe 1309-37-1	X
Carbon Black 1333-86-4	X
Xylene 1330-20-7	X
1,2,4-Trimethylbenzene 95-63-6	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

Hazardous air pollutants (HAPS) content

LIST OF HAZARDOUS AIR POLLUTANTS SUBJECT TO THE PROVISIONS OF THE CLEAN AIR ACT, TITLE I SECTION 112 'National Emission Standards for Hazardous Air Pollutants' (present individually at 1% by weight, or greater):

Chemical name	Weight % of HAPS in Product	Pounds HAPS / Gal Product
Xylene 1330-20-7	1.75%	0.13

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA Health hazards 2 Flammability 2 Instability 0 Physical and chemical properties -

HMIS Health hazards 2 * Flammability 2 Physical hazards 0 Personal protection X

*Chronic Hazard Star Legend * = Chronic Health Hazard*

Revision Date 16-Oct-2020

Revision Note
No information available**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information

relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Shipping information may vary based upon container size and shipping destination. Each user of this material needs to evaluate the conditions of use and design the appropriate protective mechanisms to prevent employee exposures, property damage, or release to the environment. The manufacturer assumes no responsibility for injury to the recipient or third persons, or for any damages to any property resulting from misuse of the product.

End of Safety Data Sheet